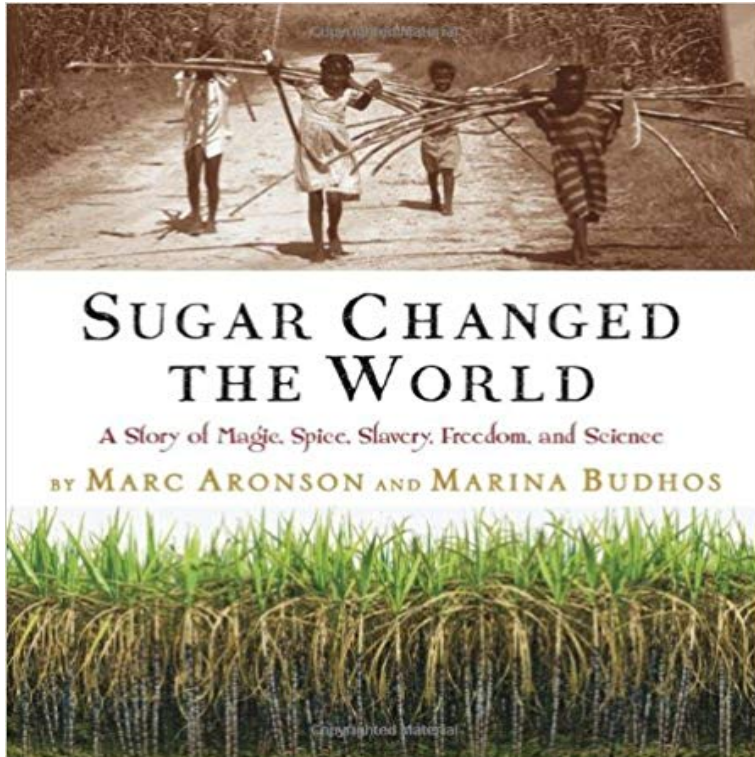


Sugar Changed the World: A Story of Magic, Spice, Slavery, Freedom, and Science



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